

VECTOR Dividing disc

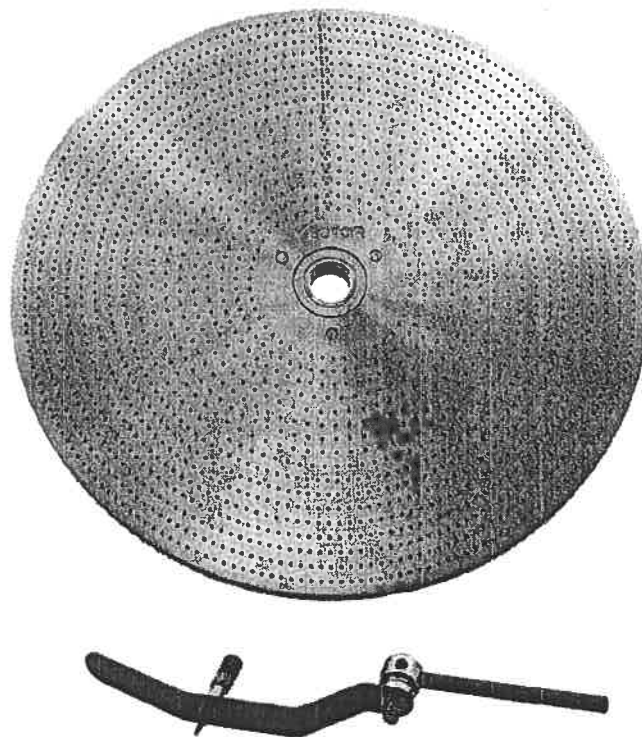
Total diameter: 158 mm
Mounting diameter: 10 mm
Material & Thickness: steel, 4mm
Number of hole circles: 17/ 27/ 34 (Dividing disc 1/ 2/ 3)

With the universal acceptance the dividing disc is adaptable for other mounting diameter and to be used both sides.
Not listed special hole circles can be incorporated later.
Hole circles:

Dividing disc 1 (Article-No. 110-02-08): 46, 54, 58, 59, 62, 70, 76, 80, 100, 132, 144, 150, 156, 168, 180, 192, 204

Dividing disc 2 (Article-No. 110-02-74): 79, 81, 83, 87, 89, 91, 93, 97, 134, 138, 142, 146, 154, 159, 165, 183, 189 (and also the hole circles of dividing disc 1)

Dividing disc 3 (Article-No. 110-02-75): 55, 65, 68, 74, 82, 85, 86, 88, 92, 94, 95, 98, 99, 107, 111, 112, 113, 114, 119, 127, 143, 148, 149, 151, 171, 178, 257



Care instructions: wipe with an oily cloth after each use of disc

Scope of delivery: Dividing disc with acceptance, indexing pin and spring arm for VECTOR lathe,
Data sheet for choosing the right hole circle for corresponding number of teeth

VECTOR Dividing disc

The following list provides a detailed list of the possible numbers of teeth for each of the available VECTOR dividing disc. The first number indicates the required hole circle, the second indicates the corresponding number of holes. Special hole circles are available on request.

	Disc 1	Disc 2	Disc 3		Disc 1	Disc 2	Disc 3		Disc 1	Disc 2	Disc 3
Z	110-02-08	110-02-74	110-02-75	Z	110-02-08	110-02-74	110-02-75	Z	110-02-08	110-02-74	110-02-75

	half number of holes				Disc 1	Disc 2	Disc 3		Disc 1	Disc 2	Disc 3
2				46	46 / 1	46 / 1	92 / 2	90	180 / 2	180 / 2	-
3	54 / 18	54 / 18	99 / 33	47	-	-	94 / 2	91	-	91 / 1	-
4	76 / 19	76 / 19	92 / 23	48	192 / 4	192 / 4	-	92	-	-	92 / 1
5	80 / 16	80 / 16	55 / 11	49	-	-	98 / 2	93	-	93 / 1	-
6	54 / 9	54 / 9	114 / 19	50	100 / 2	100 / 2	-	94	-	-	94 / 1
7	70 / 10	70 / 10	98 / 14	51	204 / 4	204 / 4	-	95	-	-	95 / 1
8	80 / 10	80 / 10	88 / 11	52	156 / 3	156 / 3	-	96	192 / 2	192 / 2	-
9	54 / 6	54 / 6	99 / 11	53	-	159 / 3	-	97	-	97 / 1	-
10	70 / 7	70 / 7	-	54	54 / 1	54 / 1	-	98	-	-	98 / 1
11	132 / 12	132 / 12	55 / 5	55	-	165 / 3	55 / 1	99	-	-	99 / 1
12	144 / 12	144 / 12	-	56	168 / 3	168 / 3	112 / 2	100	100 / 1	100 / 1	-
13	156 / 12	156 / 12	65 / 5	57	-	-	114 / 2	102	204 / 2	204 / 2	-
14	70 / 5	70 / 5	98 / 7	58	58 / 1	58 / 1	-	107	-	-	107 / 1
15	150 / 10	150 / 10	-	59	59 / 1	59 / 1	-	111	-	-	111 / 1
16	144 / 9	144 / 9	112 / 7	60	180 / 3	180 / 3	-	112	-	-	112 / 1
17	204 / 12	204 / 12	68 / 4	61	-	183 / 3	-	113	-	-	113 / 1
18	180 / 10	180 / 10	-	62	62 / 1	62 / 1	-	114	-	-	114 / 1
19	76 / 4	76 / 4	114 / 6	63	-	189 / 3	-	119	-	-	119 / 1
20	80 / 4	80 / 4	-	64	192 / 3	192 / 3	-	127	-	-	127 / 1
21	168 / 8	168 / 8	-	65	-	-	65 / 1	132	132 / 1	132 / 1	-
22	132 / 6	132 / 6	88 / 4	66	132 / 2	132 / 2	-	134	-	134 / 1	-
23	46 / 2	46 / 2	92 / 4	67	-	134 / 2	-	138	-	138 / 1	-
24	144 / 6	144 / 6	-	68	204 / 3	204 / 3	68 / 1	142	-	142 / 1	-
25	100 / 4	100 / 4	-	69	-	138 / 2	-	143	-	-	143 / 1
26	156 / 6	156 / 6	-	70	70 / 1	70 / 1	-	144	144 / 1	144 / 1	-
27	54 / 2	54 / 2	-	71	-	142 / 2	-	146	146 / 1	146 / 1	-
28	168 / 6	168 / 6	112 / 4	72	144 / 2	144 / 2	-	148	-	-	148 / 1
29	58 / 2	58 / 2	-	73	-	146 / 2	-	149	-	-	149 / 1
30	180 / 6	180 / 6	-	74	-	-	74 / 1	150	150 / 1	150 / 1	-
31	62 / 2	62 / 2	-	75	150 / 2	150 / 2	-	151	-	-	151 / 1
32	192 / 6	192 / 6	-	76	76 / 1	76 / 1	-	154	-	154 / 1	-
33	132 / 4	132 / 4	99 / 3	77	-	154 / 2	-	156	156 / 1	156 / 1	-
34	204 / 6	204 / 6	68 / 2	78	156 / 2	156 / 2	-	159	-	159 / 1	-
35	70 / 2	70 / 2	-	79	-	79 / 1	-	165	-	165 / 1	-
36	144 / 4	144 / 4	-	80	80 / 1	80 / 1	-	168	168 / 1	168 / 1	-
37	-	-	74 / 2	81	-	81 / 1	-	171	-	-	171 / 1
38	76 / 2	76 / 2	114 / 3	82	-	-	82 / 1	178	-	-	178 / 1
39	156 / 4	156 / 4	-	83	-	83 / 1	-	180	180 / 1	180 / 1	-
40	80 / 2	80 / 2	-	84	168 / 2	168 / 2	-	183	-	183 / 1	-
41	-	-	82 / 2	85	-	-	85 / 1	189	-	189 / 1	-
42	168 / 4	168 / 4	-	86	-	-	86 / 1	192	192 / 1	192 / 1	-
43	-	-	86 / 2	87	-	87 / 1	-	204	204 / 1	204 / 1	-
44	132 / 3	132 / 3	88 / 2	88	-	-	88 / 1	257	-	-	257 / 1
45	180 / 4	180 / 4	-	89	-	89 / 1	178 / 2				

Subject to technical changes